

## 1. Identification

<b>Product identifier</b>	<b>STEPANQUAT ML</b>	
<b>Other means of identification</b>		
<b>Product code</b>	3513	
<b>Recommended use</b>	Surfactant	
<b>Recommended restrictions</b>	For industrial use only.	
<b>Manufacturer/Importer/Supplier/Distributor information</b>		
<b>Manufacturer</b>		
<b>Company name</b>	Stepan Company	
<b>Address</b>	22 West Frontage Road Northfield, IL 60093 USA	
<b>Telephone</b>	General	1-847-446-7500
<b>E-mail</b>	Not available.	
<b>Emergency phone number</b>	Medical	1-800-228-5635
	Chemtrec	1-800-424-9300
	Chemtrec Int'l	+1 703-527-3887

## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 1
<b>Environmental hazards</b>	Hazardous to the aquatic environment, acute hazard	Category 1
	Hazardous to the aquatic environment, long-term hazard	Category 1
<b>OSHA defined hazards</b>	Not classified.	
<b>Label elements</b>		



<b>Signal word</b>	Danger
<b>Hazard statement</b>	Causes skin irritation. Causes serious eye damage. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.
<b>Precautionary statement</b>	
<b>Prevention</b>	Wash thoroughly after handling. Avoid release to the environment. Wear protective gloves. Wear eye protection/face protection.
<b>Response</b>	If on skin: Wash with plenty of water. If skin irritation occurs: Get medical advice/attention. Specific treatment (see this label). Take off contaminated clothing and wash before reuse. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician. Collect spillage.
<b>Storage</b>	Store away from incompatible materials.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	Not applicable.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
_Quadrol, dioleate, monoquaternized with dimethyl sulfate		65059-61-2	94 - 96
Propylene Glycol		57-55-6	4 - 6
Triethanolamine		102-71-6	< 1

#### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash with plenty of soap and water. Take off contaminated clothing and wash before reuse. If skin irritation occurs: Get medical advice/attention.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
<b>Ingestion</b>	Rinse mouth. Do not induce vomiting. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
<b>Most important symptoms/effects, acute and delayed</b>	Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained.
<b>Methods and materials for containment and cleaning up</b>	Prevent entry into waterways, sewer, basements or confined areas.  Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.  Never return spills to original containers for re-use.
<b>Environmental precautions</b>	Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

Do not get this material in contact with eyes. Do not taste or swallow. Avoid contact with skin. Avoid contact with clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Do not empty into drains. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Store in original tightly closed container.

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. ACGIH Threshold Limit Values

Components	Type	Value
Triethanolamine (CAS 102-71-6)	TWA	5 mg/m <sup>3</sup>

#### US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value	Form
Propylene Glycol (CAS 57-55-6)	TWA	10 mg/m <sup>3</sup>	Aerosol.

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles) and a face shield.

#### Skin protection

**Hand protection** Wear appropriate chemical resistant gloves.

**Other** Wear appropriate chemical resistant clothing.

**Respiratory protection** In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

**Physical state** Liquid.

**Form** Liquid. Viscous.

**Color** Yellow.

**Odor** Not available.

**Odor threshold** Not available.

**pH** 3.5 - 4.5 (1% aqueous solution)

**Melting point/freezing point** < 40 °F (< 4.44 °C)

**Initial boiling point and boiling range** > 240 °F (> 115.56 °C)

**Flash point** > 230.0 °F (> 110.0 °C) Pensky-Martens Closed Cup

**Evaporation rate** Not available.

**Flammability (solid, gas)** Not available.

### Upper/lower flammability or explosive limits

**Explosive limit - lower (%)** Not available.

**Explosive limit - upper (%)** Not available.

**Vapor pressure** Not available.

Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Dispersible
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	8300 cP @ 25C 30500 cP @ 10C

#### Other information

Density	8.16 lb/gal
Percent volatile	5 - 10 %
Pour point	50 °F (10 °C)

## 10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong acids, alkalies and oxidizing agents.
Hazardous decomposition products	Carbon dioxide, carbon monoxide, oxides of sulfur and nitrogen.

## 11. Toxicological information

### Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation.
Eye contact	Causes serious eye damage.
Ingestion	Health injuries are not known or expected under normal use.

Symptoms related to the physical, chemical and toxicological characteristics	Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain.
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### Information on toxicological effects

Acute toxicity	Expected to be a low hazard for usual industrial or commercial handling by trained personnel.
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Product	Species	Test Results
STEPANQUAT ML		
<u>Acute</u>		
Oral		
LD50	Rat	> 25 g/kg

Skin corrosion/irritation	Causes skin irritation.
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Serious eye damage/eye irritation	Causes serious eye damage.
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### Respiratory or skin sensitization

Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization. Causes skin irritation.

Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
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Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
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### IARC Monographs. Overall Evaluation of Carcinogenicity

Triethanolamine (CAS 102-71-6) 3 Not classifiable as to carcinogenicity to humans.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

## US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Not applicable.
<b>Specific target organ toxicity - repeated exposure</b>	Not applicable.
<b>Aspiration hazard</b>	Not applicable.
<b>Chronic effects</b>	Prolonged inhalation may be harmful.

## 12. Ecological information

**Ecotoxicity** Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

Product	Species	Test Results
STEPANQUAT ML		
<b>Aquatic</b>		
<i>Acute</i>		
Crustacea	EC50 Daphnia	> 0.5 mg/l, 48 Hours
Fish	LC50 Fish	1.25 mg/l, 96 Hours

**Persistence and degradability** Expected to be inherently biodegradable.

**Bioaccumulative potential** No data available.

**Partition coefficient n-octanol / water (log Kow)**

Propylene Glycol -0.92

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

**Disposal instructions** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

## 14. Transport information

<b>DOT</b>	
<b>UN number</b>	UN3082
<b>UN proper shipping name</b>	Environmentally Hazardous Substance, Liquid, N.O.S. (Quaternary ammonium salts), MARINE POLLUTANT
<b>Transport hazard class(es)</b>	
<b>Class</b>	9
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	Yes
<b>Special precautions for user</b>	Not available.
<b>IATA</b>	
<b>UN number</b>	UN3082
<b>UN proper shipping name</b>	Environmentally hazardous substance, liquid, N.O.S. (Quaternary Ammonium Salts)
<b>Transport hazard class(es)</b>	
<b>Class</b>	9
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	Yes

**Special precautions for user** Not available.

**IMDG**

**UN number** UN3082  
**UN proper shipping name** Environmentally Hazardous Substance, Liquid, N.O.S. (Quaternary Ammonium Salts), MARINE POLLUTANT

**Transport hazard class(es)**

**Class** 9

**Subsidiary risk** -

**Packing group** III

**Environmental hazards**

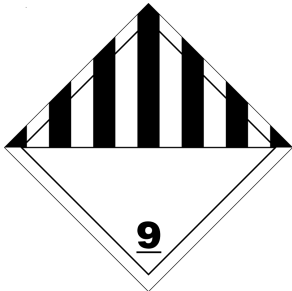
**Marine pollutant** Yes

**EmS** Not available.

**Special precautions for user** Not available.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not available.

**DOT; IATA; IMDG**



**Marine pollutant**



**15. Regulatory information**

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**Toxic Substances Control Act (TSCA)**

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Not listed.

**SARA 304 Emergency release notification**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Not listed.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** Yes

**Classified hazard categories** Skin corrosion or irritation  
Serious eye damage or eye irritation

**SARA 313 (TRI reporting)**

Not regulated.

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
New Zealand	New Zealand Inventory (NZIoC)	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

<b>Issue date</b>	11-03-2014
<b>Revision date</b>	06-02-2022
<b>Version #</b>	03
<b>HMIS® ratings</b>	Health: 3 Flammability: 1 Physical hazard: 0
<b>NFPA ratings</b>	Health: 3 Flammability: 1 Instability: 0

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**Revision information** This document has undergone significant changes and should be reviewed in its entirety.