

## 1. Identification

<b>Product identifier</b>	<b>STEPFAC 8181 PT3K</b>	
<b>Other means of identification</b>		
<b>Product code</b>	8576	
<b>Recommended use</b>	Surfactant	
<b>Recommended restrictions</b>	For industrial use only.	
<b>Manufacturer/Importer/Supplier/Distributor information</b>		
<b>Manufacturer</b>		
<b>Company name</b>	Stepan Company	
<b>Address</b>	1101 Skokie Blvd. Northbrook, IL 60062 USA	
<b>Telephone</b>	General	1-847-446-7500
<b>E-mail</b>	Not available.	
<b>Emergency phone number</b>	Medical	1-800-228-5635
	Chemtrec	1-800-424-9300
	Chemtrec Int'l	+1 703-527-3887

## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 1
<b>Environmental hazards</b>	Not classified.	
<b>OSHA defined hazards</b>	Not classified.	
<b>Label elements</b>		



<b>Signal word</b>	Danger
<b>Hazard statement</b>	Causes skin irritation. Causes serious eye damage.
<b>Precautionary statement</b>	
<b>Prevention</b>	Wash thoroughly after handling. Wear eye protection/face protection. Wear protective gloves.
<b>Response</b>	If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
<b>Storage</b>	Store away from incompatible materials.
<b>Disposal</b>	Dispose of waste and residues in accordance with local authority requirements.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	None.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Poly(oxy-1,2-ethanediyl), .alpha.-hydro-.omega.-hydroxy-, Mono-c11-14-isoalkyl Ethers, C13-rich, Phosphates, Potassium Salts		261627-68-3	55 - 75
Ethoxylated alcohol*		Proprietary	20 - 40

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

#### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Prevent entry into waterways, sewer, basements or confined areas.  Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.  Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

#### 7. Handling and storage

<b>Precautions for safe handling</b>	Do not get this material in contact with eyes. Avoid contact with eyes, skin and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
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**Conditions for safe storage, including any incompatibilities** Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

**Biological limit values** No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls** Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station. Eye wash fountain and emergency showers are recommended.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Wear safety glasses with side shields (or goggles) and a face shield.

**Skin protection**

**Hand protection** Wear appropriate chemical resistant gloves.

**Other** Wear appropriate chemical resistant clothing.

**Respiratory protection** In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

**Appearance** Clear to slightly hazy.

**Physical state** Liquid.

**Form** Liquid.

**Color** Pale yellow to amber

**Odor** Mild.

**Odor threshold** Not available.

**pH** 6 - 8 (5% IN 50:50 IPA:H2O) (5% IN 50:50 IPA:H2O)

**Melting point/freezing point** Not available.

**Initial boiling point and boiling range** Not available.

**Flash point** > 201.0 °F (> 93.9 °C) Pensky-Martens Closed Cup

**Evaporation rate** Not available.

**Flammability (solid, gas)** Not applicable.

**Upper/lower flammability or explosive limits**

**Explosive limit - lower (%)** Not available.

**Explosive limit - upper (%)** Not available.

**Vapor pressure** Not available.

**Vapor density** Not available.

**Relative density** Not available.

**Solubility(ies)**

**Solubility (water)** Not available.

**Auto-ignition temperature** Not available.

**Decomposition temperature** Not available.

**Viscosity** 390 cP @ 45C

**Other information**

**Density** 8.76 lbs/gal @ 45C

**Explosive properties** Not explosive.

**Oxidizing properties** Not oxidizing.

**Pour point** 24.8 °F (-4 °C)

## 10. Stability and reactivity

**Reactivity** The product is stable and non-reactive under normal conditions of use, storage and transport.

<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	No adverse effects due to inhalation are expected.
<b>Skin contact</b>	Causes skin irritation.
<b>Eye contact</b>	Causes serious eye damage.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Skin irritation. May cause redness and pain.

### Information on toxicological effects

**Acute toxicity** Based on available data, the classification criteria are not met.

**Skin corrosion/irritation** Causes skin irritation.

**Serious eye damage/eye irritation** Causes serious eye damage.

### Respiratory or skin sensitization

<b>Respiratory sensitization</b>	Not a respiratory sensitizer.
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** Not classifiable as to carcinogenicity to humans.

#### IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

#### US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not applicable.

**Specific target organ toxicity - repeated exposure** Not applicable.

**Aspiration hazard** Not likely, due to the form of the product.

## 12. Ecological information

**Ecotoxicity** Due to partial or complete lack of data, the classification for hazardous to the aquatic environment is not possible.

**Persistence and degradability** No data is available on the degradability of any ingredients in the mixture.

**Bioaccumulative potential**

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

**Disposal instructions** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products**

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging**

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

**14. Transport information**

**DOT**

Not regulated as dangerous goods.

**IATA**

Not regulated as dangerous goods.

**IMDG**

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

**15. Regulatory information**

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**Toxic Substances Control Act (TSCA)**

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Not listed.

**SARA 304 Emergency release notification**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)**

Not listed.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** Yes

**Classified hazard categories** Skin corrosion or irritation  
Serious eye damage or eye irritation

**SARA 313 (TRI reporting)**

Not regulated.

**Other federal regulations**

**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Contains component(s) regulated under the Safe Drinking Water Act.

**US state regulations**

**California Proposition 65**



**WARNING:** This product can expose you to chemicals including Ethylene oxide, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

**California Proposition 65 - CRT: Listed date/Carcinogenic substance**

1,4-dioxane (CAS 123-91-1)	Listed: January 1, 1988
Acetaldehyde (CAS 75-07-0)	Listed: April 1, 1988
Ethylene oxide (CAS 75-21-8)	Listed: July 1, 1987

**California Proposition 65 - CRT: Listed date/Developmental toxin**

Ethylene oxide (CAS 75-21-8)	Listed: August 7, 2009
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**California Proposition 65 - CRT: Listed date/Female reproductive toxin**

Ethylene oxide (CAS 75-21-8)

Listed: February 27, 1987

**California Proposition 65 - CRT: Listed date/Male reproductive toxin**

Ethylene oxide (CAS 75-21-8)

Listed: August 7, 2009

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AIIC)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
New Zealand	New Zealand Inventory (NZIoC)	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Inventory (TCSI)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

**Issue date** 07-11-2018

**Revision date** 06-09-2023

**Version #** 02

**HMIS® ratings**  
 Health: 3  
 Flammability: 1  
 Physical hazard: 0

**NFPA ratings**  
 Health: 3  
 Flammability: 1  
 Instability: 0

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**Revision information**  
 Hazard(s) identification: Prevention  
 Hazard(s) identification: Response  
 Composition / Information on Ingredients: Disclosure Overrides  
 Composition/information on ingredients: Component information  
 Handling and storage: Precautions for safe handling  
 Toxicological information: Acute toxicity  
 Ecological information: Ecotoxicity  
 Regulatory Information: United States  
 HazReg Data: International Inventories  
 GHS: Classification