



# Formulation

Name	<b>LOW pH, HYDROGEN PEROXIDE-BASED LIQUID LAUNDRY CLEANING BOOSTER</b>	
No.	1146	
Description	A polymer thickened, hydrogen peroxide-based booster formula that is effective on bleachable stains.	
Formulation	<b>INGREDIENTS:</b>	<u>% by Weight</u> <u>Functionality</u>
	BIO-SOFT® EC-690	4.50 Surfactant
	Hydrogen Peroxide (35% solution)	14.29 Bleach
	Polymeric Thickener	q.s. Thickener
	Deionized Water, Fragrance, Colorant	q.s. to 100 Additives
	<b>Total</b>	<b>100.00</b>
Procedure	<ol style="list-style-type: none"> <li>1. Add 140°F (60°C) water.</li> <li>2. Slowly add Polymeric Thickener with mixing.</li> <li>3. Add Hydrogen Peroxide with mixing.</li> <li>4. Add diluted Sodium Hydroxide until pH is close to 4.0.</li> <li>5. Add BIO-SOFT® EC-690 with mixing.</li> <li>6. Once batch has cooled to 90°F (32°C) or below, add Preservative, Colorant, and Fragrance with mixing.</li> <li>7. Run final pH check. If pH is below 3.5, adjust into target range with dilute Sodium Hydroxide. If pH is above 4.5, adjust into target range with dilute Hydrochloric Acid.</li> </ol>	
Physical Properties	Appearance at 25°C	Clear liquid
	pH, as is	3.5–4.5 (Target 4.0)
	Viscosity at 25°C, cps	1,000
Storage/Stability	3 Freeze/Thaw Cycles	Pass
	4 Weeks at 5°C	Pass
	4 Weeks at Room Temperature	Pass
	4 Weeks at 40°C	Pass
Instructions for Use	33 loads/45 fl. oz. bottle = 1.36 Fl. oz/load	
External Comment	Marketing Notes: BIO-SOFT® EC-690 is an approved ingredient on <a href="http://www.cleangredients.org">www.cleangredients.org</a> . For further information, visit <a href="http://www.cleangredients.org">www.cleangredients.org</a> or <a href="http://www.stepan.com">www.stepan.com</a> .	
Registered Trademarks of Stepan Company	BIO-SOFT®	
For Additional	For applications or product handling assistance, call our Technical Service Department at 1-800-745-7837 (U.S.) or 011-334-76-505-100 (Europe). For ordering assistance, call our Account Service Department at 1-800-457-7673.	

Assistance

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